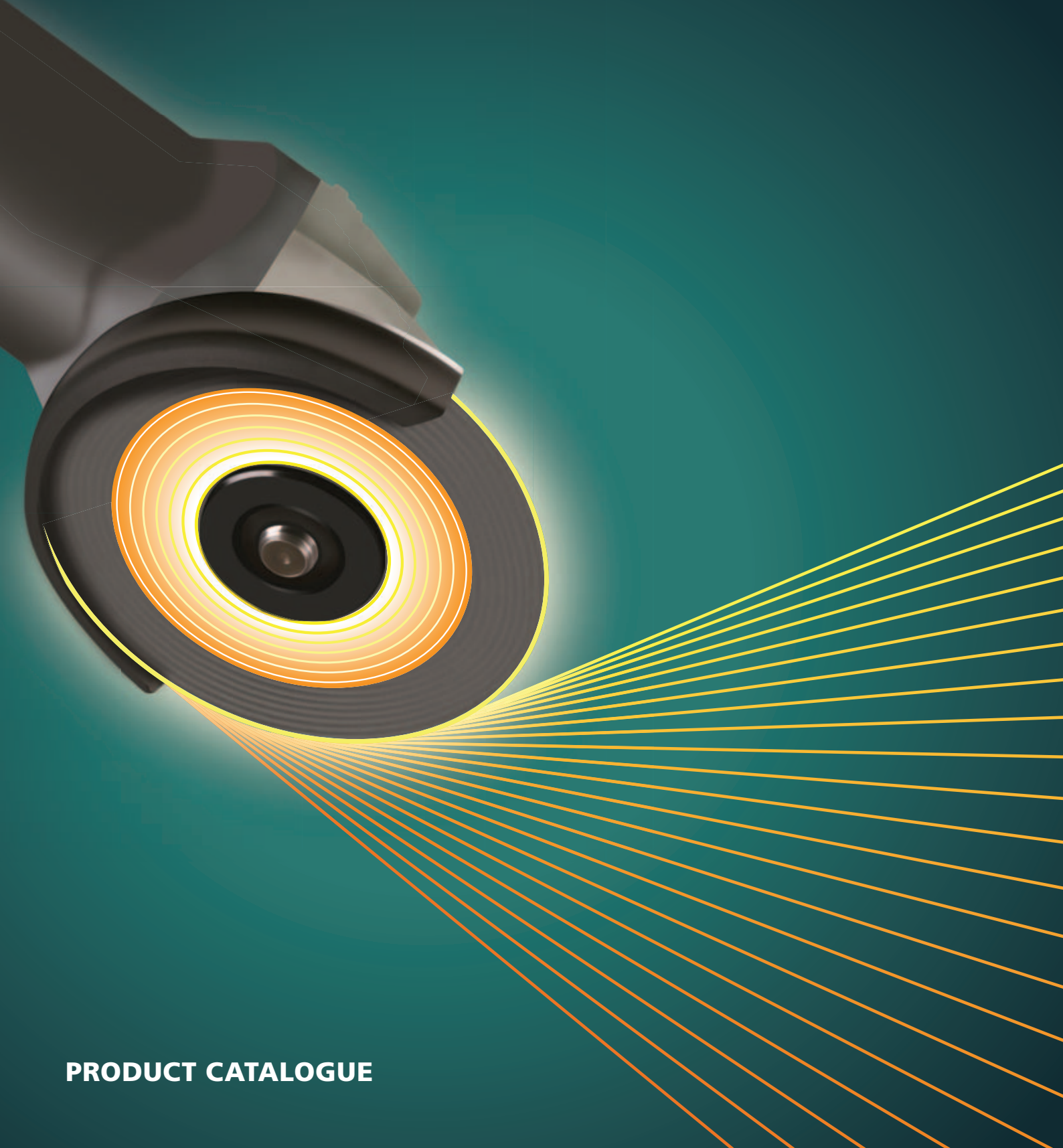


# **raSta**<sup>®</sup>

**Abrasives of Excellence**



**PRODUCT CATALOGUE**



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# Introduction



**Abrasives of Excellence**

"Abrases of Excellence" reflects Rasta's goal to offer superior abrasive solutions to its customers. Quality, precision, durability and long service life – all typical characteristics of Rasta products. With over 50 years of experience, Rasta, the leading Swiss company for professional cutting-off discs and grinding wheels, truly understands users' demands. We are proud to introduce our complete product range of top-quality cutting, grinding and finishing products, looking at innovation, performance, operator safety and improved value for money.

## Swiss company

Rasta, part of Saint-Gobain Abrasives, is a typically Swiss company that combines innovative solutions with unparalleled product quality. Reliable application orientated products and efficient distribution is what we are really good at. This is a strong combination, demonstrated by the fact that Rasta is bought by professionals in 80 countries.

## Customer orientated

Your combined mix of "need to haves" and "nice to haves" are in fact our challenge. Whether it is about our product range, the distribution or the training and after-sales, Rasta is committed to deliver what you are looking for.

## More than 50 years of excellence

Rasta has to offer its customers over 50 years experience in developing top quality grinding and cutting-off wheels. Understanding the vital elements required in professional abrasive solutions, Rasta meets the highest criteria of performance and quality. Our quality is distinguished with the international ISO 9001:2008 certificate.





# Introduction

## World class R&D

Rasta has a history of state-of-the-art solutions and offers its customers enhanced solutions from world class R&D laboratories. Being part of a true abrasive multinational offers Rasta the benefit to tap into the advanced abrasive research facilities. This is a cutting edge advantage that gives you the latest technology from a company you know and trust.

## Our complete range

Rasta offers the ideal tool for every material, machine and type of application. By selecting the right ingredients, Rasta offers an optimal ratio between performance, life-time and price. Our complete range includes cutting-off and grinding wheels, flap discs, diamond blades, cup wheels, fibre discs and protection equipment.

## Two product lines

The extended Rasta Specialist Line offers dedicated product solutions for just about all specific applications in the field. The Multi-Power-Line addresses jobs likely to be carried out on a regular basis. Both product ranges are Rasta product solutions and therefore of indisputable quality and available from stock.

**Specialist—  
line**

Specialist Line is Rasta's premium quality product line containing products designed to meet the demands of the most discerning users. The products work faster and have a much longer life than the industry standard, giving excellent performance and lower total operating costs. The Rasta Specialist line includes a wide range of innovative solutions, such as 3 in 1, U-Cut, Zirconium and Hot Chili. More information on Rasta's innovative solutions can be found on the following pages.

## Multi - Power - Line

Multi-Power-Line is Rasta's main product line. It contains a wide range of products for use in all commonly encountered abrasive applications. Rasta's Multi-Power-Line offers high performance, high value products making Rasta Multi-Power-Line the ideal choice for the professional user.



# Innovation



The Rasta 3 in 1 offers 3 applications, cutting, light grinding and polishing with 1 single product. This can save you valuable time

as there's no need to be continually switching wheels between applications. The Rasta 3 in 1 wheel makes this possible as a result of its unique triple layer reinforcement structure working in combination with uniquely specified abrasive materials, all of which contribute to the excellent performance of this fantastic new innovation.



The Rasta U-Cut multi-material wheel means one single wheel can be used to cut steel, stone, glass, tiles, pvc, non-ferrous metals and a range of other materials, without any compromise on performance. The versatility and life of this product means it is the ideal cutting solution for all typical construction and general maintenance applications.

# Innovation



The Rasta Zirconium depressed centre grinding wheels

feature a blend of aggressive zirconia and premium aluminium oxide grain. Combining the 2 abrasive types provides a grinding advantage on a wide range of cast irons, ferrous and non-ferrous metals. Rasta's advanced resin bond maximises the cutting ability while minimising wheel wear. The end result is a wheel that outlasts and outperforms competitor wheels.



*The "spicy" flap disc...  
...for heavy duty sanding!*

## Hot Chili

The Rasta Hot Chili combines a blend of ceramic abrasive and zirconia alumina

abrasives with heavy cotton cloth flaps on a fibreglass backing. This gives the product aggressive stock removal, even at low pressure and a longer working life.



# Health, Safety & Environment



Our responsibility to customers, particularly in the area of safety and comfort, is taken very seriously. Products are designed and produced to the most stringent quality standards to guarantee optimum personal safety and user comfort. Saint-Gobain Abrasives is an active member of both FEPA and oSa.

Rasta products comply with all expectations of European health, safety and environmental standards.

**FEPA**, the Federation of European Producers of Abrasives, is dedicated to the promotion of safety in the use of abrasives and is actively involved in the preparation and implementation of the European (EN) and International Standards (ISO) for Abrasives and Grinding machines.

**oSa**, the Organisation for Safety of Abrasives pursues in close collaboration with FEPA the objectives of supporting both the currently attained European safety standards for abrasive products and their further developments.

The internal testing and certification is based on the following standards:

- Safety requirements for Cutting-off and Grinding Wheels (EN12413: 2007)
- Safety requirements for Coated Abrasives (EN13743: 2002)
- Safety requirements for Diamond Blades (EN13236: 2010)

Thus the oSa symbol on the abrasive signifies enhanced application safety for the user, a reduced liability risk and excellent brand image for manufacturers, traders and those in marketing.

**ISO 9001**, certifies Quality Management system is in accordance with requirements of quality standards.

**ISO 14001**, certifies Environmental Management system is in accordance with requirements of environmental standards.

**OHSAS 18001**, health and safety at work certification.



[www.fepa-abrasives.org](http://www.fepa-abrasives.org)



[www.osa-abrasives.org](http://www.osa-abrasives.org)



# Delivering Environmental Excellence



Rasta prides itself on having an environment friendly approach to all its business activities. This approach is actively pursued, as caring for the environment is a fundamental part of the corporate culture of Saint-Gobain. Environmental responsibility is both our responsibility as employers and also important for successful business operations.

## Environment protection

Saint-Gobain actively looks to promote its environmental principles through its widely distributed EHS (Environment, Health and Safety) policy. The Environment Policy Statement is distributed to all employees in Europe, to ensure a clear consistent message is delivered. This is supported by the responsible attitude shown by all our employees towards the use of natural resources, and constant monitoring to ensure that environmentally focused business objectives are met. This is ensured through regular procedural reviews and employee training sessions.

Rasta has to offer its customers over 50 years experience in developing top quality grinding discs and cutting-off wheels. Understanding the vital elements required in professional abrasive solutions, Rasta meets the highest criteria of performance and quality. Our quality is distinguished with the international ISO 9001:2008 certificate.

## Reduction of natural resources consumption

New production processes and procedures are regularly implemented to help minimize the amount of waste created at all manufacturing processes. Improving process technology and systems is a strong focus to help enhance energy conservation.

Manufacturing facilities implement an Environmental Management System, which complies to the international ISO 14001 standard.

We, at Rasta, seek to achieve environmental excellence in all our business operations.

## Sustainable Innovation

Investing in R&D, stimulating the generation of new ideas, and increasing the speed at which cutting-edge science is turned into market-ready products, are identified as key factors that determine business success and are some of Rasta's main business priorities. Rasta also takes an innovative approach to its business operations, and is committed to the continuous improvement of processes and services, creating, evaluating and exploiting new ideas to help continuously add value to its customer relations.

Our innovative abrasive solutions offer outstanding productivity and versatility, and help reinforce its position as part of the world's leading manufacturer of abrasives.

# A Corporate Perspective

Rasta offers Abrasives of Excellence and is the key ingredient in an effective portfolio of brands from Saint-Gobain Abrasives. The mission is to deliver a portfolio of highly recognised brands, each with unique value, fulfilling the complete spectrum of customer needs.

Saint-Gobain Abrasives takes time to understand and fulfil its evolving customer needs which is reflected in its worldwide market leader status. With a strong presence in every continent the Abrasives Division is the only international manufacturer of abrasives that provides each of the 3 major types of abrasives; Bonded Abrasives, Coated Abrasives and Diamond Products.

This is supported by exceptional technology, complete and innovative product lines, an irrefutable reputation for quality and safety, and experienced, committed, passionate people.

Saint-Gobain Abrasives forms a key part of the Innovative Materials Division of Saint-Gobain, which is one of the 4 key areas of activity in which Saint-Gobain operates.





# Marketing Support

## Centre of Excellence



To familiarize customers with the biggest advantages of our advanced solutions, Rasta regularly invites customers to the dedicated Centres of Excellence. These technical centres have an excellent reputation when it comes to testing cutting and grinding wheels and it has machines at its disposal which are selected with care for the most occurring application situations. All Rasta cutting-off and grinding wheels can be tested here on grinding performance and on security.

The Centres of Excellence also provide facilities to give customized trainings. All users and sellers of our products can be trained by us. Our training is based on several years of experience within the Saint-Gobain Abrasives group. Participants can put into practice what they learned by doing tests.

Upon demand Rasta specialists can carry out product tests on location, to find technical solutions for problems. Motives for a test on location can be; the material/object to be treated, the machine on which the wheels are mounted or the work situation of the user.

## Marketing tools

A wide range of marketing tools are available to help you promote the Rasta brand. These include literature, graphics & displays as well as a range of branded gifts.



Rasta runs a number of promotions throughout each year. Promotional tools such as product displays & Point-of-sale graphics are available to help you maximise the success of your Rasta promotions.



[www.rasta.ch](http://www.rasta.ch)

The Rasta website is your online guide to the Rasta product line. The website includes up to the minute details of all Rasta products including information on new Rasta products. The catalogue is available to view online as an electronic eBook on the website and it can be downloaded.





# How To Use This Catalogue

The Rasta catalogue is divided into sections, colour coded and segmented by product type:

**Cutting-off & Grinding Wheels**  
For rough cutting and grinding

**Flexible Discs and Wheels**  
For finishing and polishing

**Diamond Products**  
For precision cutting

**Safety Products**  
For your personal safety

At the start of each product section is a range of technical and safety information to ensure you get the best from your Rasta abrasive product, whilst maintaining a safe approach. Product selection tables are also included to help you select the most appropriate product for your abrasive application.

Each product section is divided into two distinct parts to help clearly distinguish the two product lines of Rasta; Specialist Line and Multi-Power-Line. The relevant product line is clearly symbolised in the top corner of each page.

**Specialist—  
line**

**Multi - Power - Line**

**How to order**

Please send your request to Rasta (Switzerland) Ltd, details can be found on the back page of the catalogue or contact your Customer Service or Sales Representative.

When placing an order it helps to have the following information available:

- Your name
- Your account number
- Your order or reference number
- Product article number/s
- Required quantity
- Any special instructions

If you require additional product or technical information then please do not hesitate to contact your local Customer Service or Sales Representative.

For prices and terms of sale please refer to the price list.





## Cutting-off & Grinding Wheels

*For rough cutting and grinding*

<b>General Information</b>	<b>14</b>
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<b>Specialist Line</b>	
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Portable Cutting-off and Grinding	18
Large Diameter Cutting-off	25

<b>Multi-Power-Line</b>	
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Portable Cutting-off and Grinding	28
Large Diameter Cutting-off	31

# General Information

## Understanding the Product

Understanding the right product to use for an application is essential for both the operator's safety as well as making sure you achieve the desired product performance.



Product line	Rasta brand
Application	Speed stripe
Ordering code	Specification
Complies with safety and quality standards	Dimensions
	Maximum operating speed
	Free of iron, sulphur, chlorine
	Safety symbols

### Wheel type




### Speed stripe key

Do not operate your Rasta Cutting-off or Grinding Wheel at a speed greater than that as indicated on the wheel or by the colour speed stripe.



## Metal Ring Validity Date

V = validity date (production quarter + 3 years)

	V01	V04	V07	V10
	1st quarter	2nd quarter	3rd quarter	4th quarter

Example:

V04/2014 indicates production in the second quarter of 2011 and advised usage before the second quarter 2014.

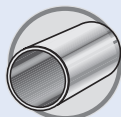
# General Information

## Pictograms

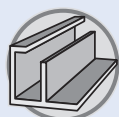
### Application pictograms



Steel



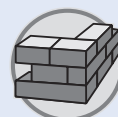
Inox /  
Stainless Steel



Aluminium /  
Non-ferrous Metal



Cast Iron



Stone



Rail

### Machine pictograms



Cutting-off



Grinding



Angle Grinder



Straight Grinder



Chop Saw



Stationary  
Machine



Petrol Saw



Petrol Saw with clamping  
device (Rail)

## Safety in Storage & Use

All cutting-off and grinding wheels are breakable and it is imperative that users take the appropriate precautions. Abrasive wheels that are damaged, improperly mounted or improperly used are dangerous and can cause serious injuries to any person in the vicinity. This section contains a summary of the most important precautions. Further safety recommendations can be found in the country laws, decrees and technical standards in the FEPA safety code (Federation of European Producers of Abrasives, [www.fepa-abrasives.org](http://www.fepa-abrasives.org)).

### Selection of the wheel

Carefully read the label or the information on the wheel and make sure that the wheel is suitable for the application and has the correct dimensions. Check that the max. rpm of the machine spindle on which you will mount the wheel never exceeds the max. rpm printed on the wheel label. Follow any restriction of use and any specific instruction which may be indicated on the wheel or on attached documents.

### Inspection before mounting

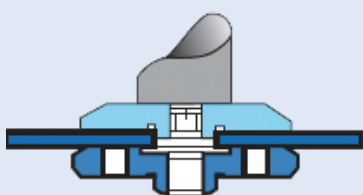
Carefully inspect the abrasive wheel: if it is damaged, in any way do not use it. Make sure that the instructions on the wheel and on the machine are compatible.

# General Information

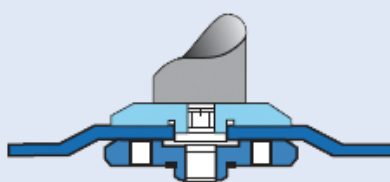
## Wheel mounting

Before starting the cutting-off or grinding operation, the wheel guard must be in position and fixed securely on the machine. The wheel guard must be capable of catching broken wheel fragments effectively and capable of withstanding the impact caused by wheel breakage.

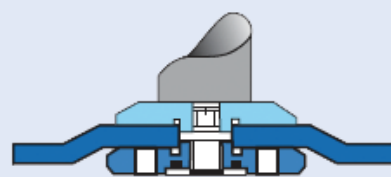
Only mount the wheels on machines designed for the operation. Never use force when mounting. Always use the mounting flanges supplied with the machine and ensure they are clean, never modify them in any way.



Type 41



Type 42



Type 27

## Personal protection

Safety goggles, ear defenders, safety gloves, dust masks and, if conditions are severe, additional face protection must be worn, as well as leather aprons and safety shoes.



Dust Protection



Wear Gloves



Eye Protection



Ear Protection



Read Instructions



Not for Side Grinding



Do not use Damaged Wheel

## Protection of the workplace

Hand-held grinders should be used in such a manner that sparks fly away from the operators body and any flammable material. Safe operations depend on a clean and tidy working environment. Adequate working space, good lighting and heating should be available. All relevant local, national and international regulations must be followed.

## Stopping the machine

Switch off the machine and allow the wheel to stop completely before placing it on a bench or on the floor. Never bring the wheel to rest by applying pressure to the wheel surface.

# Selection Table

Spec.	Application																		
	Structural Steel	Surface Finishing	Welds	Edge Grinding	Stainless Steel & Casting	Heat Resistant Steel	Titanium Alloys	Chemical Resistant Steels	Nickel Plated	Cr-Ni Alloys	Aluminium	Brass / Bronze	Red Brass	Copper	Cast Iron / Grey Cast Iron	Ductile Cast Iron	Chill Casting	Natural & Artificial Stone / Masonry	Plastic
Cutting-off Wheels																			
Ultra Thin Inox / Metal	AA46T																		
Ultra Thin U- Cut	U-Cut																		
General Purpose Metal	A30T																		
Long Life Metal	A30T																		
Long Life Inox	AA30T																		
Aluminium	C46R																		
General Purpose Stone	C24R																		
Grinding Wheels																			
General Purpose Metal	A30R																		
General Purpose Metal	Visiflex																		
Zirconia Grinding	ZA24Q																		
Long Life Metal	A24Q																		
Long Life Inox	AA30N																		
Aluminium	A24O																		
General Purpose Stone	C24Q																		



## AA46T

## Ultra Thin Inox / Metal



- Suitable for use on steel and stainless steel
- Ideal for use on materials less than 2mm thick
- Produces minimal vibration for more comfortable working
- Excellent manoeuvrability and extremely fast cutting
- Burr-free cutting
- High stability
- Free from iron, sulphur and chlorine
- Made of precious corundum

Type	Dimensions (mm / ")		Specification	Article Number	Rasta Number	Pack Quantity
Type 41	100 x 1,0 x 16,0	4 x $\frac{3}{64}$ x $\frac{5}{8}$	AA46T	66252828961	2325RA	25
	115 x 1,0 x 22,23	4 $\frac{1}{2}$ x $\frac{3}{64}$ x $\frac{7}{8}$	AA46T	66252832838	2330RA	25
	115 x 1,2 x 22,23	4 $\frac{1}{2}$ x $\frac{3}{64}$ x $\frac{7}{8}$	AA46T	66252951127	2331RA	25
	115 x 1,6 x 22,23	4 $\frac{1}{2}$ x $\frac{1}{16}$ x $\frac{7}{8}$	AA46T	66252951126	2332RA	25
	125 x 1,0 x 22,23	5 x $\frac{3}{64}$ x $\frac{7}{8}$	AA46T	66252832842	2335RA	25
	125 x 1,2 x 22,23	5 x $\frac{3}{64}$ x $\frac{7}{8}$	AA46T	66252951128	2336RA	25
	125 x 1,6 x 22,23	5 x $\frac{1}{16}$ x $\frac{7}{8}$	AA46T	66252951134	2337RA	25
	150 x 1,6 x 22,23	6 x $\frac{1}{16}$ x $\frac{7}{8}$	AA46T	66252833336*	2340RA	25
	180 x 1,6 x 22,23	7 x $\frac{1}{16}$ x $\frac{7}{8}$	AA46T	66252828968	2342RA	25
	230 x 1,9 x 22,23	9 x $\frac{5}{64}$ x $\frac{7}{8}$	AA46T	66252951141	2347RA	25
Type 42	115 x 0,8 x 22,23	4 $\frac{1}{2}$ x $\frac{1}{32}$ x $\frac{7}{8}$	AA46T	66252833328	2364RA	25
	125 x 0,8 x 22,23	5 x $\frac{1}{32}$ x $\frac{7}{8}$	AA46T	66252833329	2369RA	25
	180 x 1,6 x 22,23	7 x $\frac{1}{16}$ x $\frac{7}{8}$	AA46T	66252828971	2372RA	25
	230 x 1,9 x 22,23	9 x $\frac{5}{64}$ x $\frac{7}{8}$	AA46T	66252832836	2377RA	25

\* Made-to-order





### A46S



## Cutting, Grinding & Polishing

- Suitable for use on steel and stainless steel
- Innovative wheel construction
- Product can be used for cutting, grinding and finishing
- No more time lost due to machine or product changing
- Free from iron, sulphur and chlorine

Type	Dimensions (mm / ")		Specification	Article Number	Rasta Number	Pack Quantity
Type 27	115 x 2,2 x 22,23	4 1/2 x 5/64 x 7/8	A46S	66252833506	3706RA	25
	125 x 2,2 x 22,23	5 x 5/64 x 7/8	A46S	66252833507	3708RA	25

### C46T



## Multi-Material

- Multi-purpose wheel for use on steel, stone, glass, tiles, pvc and non-ferrous metals
- Easy and comfortable cutting
- High stability
- Free from iron

Type	Dimensions (mm / ")		Specification	Article Number	Rasta Number	Pack Quantity
Type 41	115 x 1,0 x 22,23	4 1/2 x 3/64 x 7/8	C46T	66252833301	2392RA	25
	115 x 1,6 x 22,23	4 1/2 x 1/16 x 7/8	C46T	66252833302	2394RA	25
	125 x 1,0 x 22,23	5 x 3/64 x 7/8	C46T	66252833303	2393RA	25
	125 x 1,6 x 22,23	5 x 1/16 x 7/8	C46T	66252833304	2395RA	25
	180 x 1,6 x 22,23	7 x 1/16 x 7/8	C46T	66252833307	2396RA	25
	230 x 1,9 x 22,23	9 x 5/64 x 7/8	C46T	66252833308	2397RA	25

## A30T / A46T

## General Purpose Metal



- Suitable for use on steel and stainless steel
- General purpose wheel for industrial applications
- Long wheel life
- Fast cutting
- Free from iron, sulphur and chlorine
- Made of corundum

Type	Dimensions (mm / ")		Specification	Article Number	Rasta Number	Pack Quantity
Type 41	50 x 1,0 x 6,0	2 x $\frac{3}{64}$ x $\frac{1}{4}$	A46T	66252920400	2603RA	50
	63 x 1,0 x 10,0	2 $\frac{1}{2}$ x $\frac{3}{64}$ x $\frac{3}{8}$	A46T	66252920401	2613RA	50
	76 x 1,0 x 10,0	3 x $\frac{3}{64}$ x $\frac{3}{8}$	A46T	66252920402	2623RA	50
	100 x 2,5 x 16,0	4 x $\frac{3}{32}$ x $\frac{5}{8}$	A30T	66252921630	3200RA	25
	115 x 2,0 x 22,23	4 $\frac{1}{2}$ x $\frac{5}{64}$ x $\frac{7}{8}$	A30T	66252923417	3204RA	25
	115 x 2,5 x 22,23	4 $\frac{1}{2}$ x $\frac{3}{32}$ x $\frac{7}{8}$	A30T	66252923413	3205RA	25
	125 x 2,0 x 22,23	5 x $\frac{5}{64}$ x $\frac{7}{8}$	A30T	66252923423	3201RA	25
	125 x 2,5 x 22,23	5 x $\frac{3}{32}$ x $\frac{7}{8}$	A30T	66252923419	3207RA	25
	150 x 2,0 x 22,23	6 x $\frac{5}{64}$ x $\frac{7}{8}$	A30T	66252921637	3202RA	25
	180 x 2,0 x 22,23	7 x $\frac{5}{64}$ x $\frac{7}{8}$	A30T	66252920929	3210RA	25
	180 x 3,0 x 22,23	7 x $\frac{1}{8}$ x $\frac{7}{8}$	A30T	66252920864	3209RA	25
	230 x 2,0 x 22,23	9 x $\frac{5}{64}$ x $\frac{7}{8}$	A30T	66252923428	3214RA	25
	230 x 3,0 x 22,23	9 x $\frac{1}{8}$ x $\frac{7}{8}$	A30T	66252920267	3215RA	25
Type 42	100 x 2,5 x 16,0	4 x $\frac{3}{32}$ x $\frac{5}{8}$	A30T	66252921657	3203RA	25
	115 x 2,5 x 22,23	4 $\frac{1}{2}$ x $\frac{3}{32}$ x $\frac{7}{8}$	A30T	66252923416	3206RA	25
	125 x 2,5 x 22,23	5 x $\frac{3}{32}$ x $\frac{7}{8}$	A30T	66252923422	3208RA	25
	150 x 2,5 x 22,23	6 x $\frac{3}{32}$ x $\frac{7}{8}$	A30T	66252923426	3220RA	25
	180 x 3,0 x 22,23	7 x $\frac{1}{8}$ x $\frac{7}{8}$	A30T	66252921177	3212RA	25
	230 x 3,0 x 22,23	9 x $\frac{1}{8}$ x $\frac{7}{8}$	A30T	66252923434	3218RA	25

### A30R

### General Purpose Metal (continued)



- Suitable for use on steel and stainless steel
- General purpose wheel for industrial applications
- Long wheel life
- Fast grinding
- Free from iron, sulphur and chlorine
- Made of corundum

Type	Dimensions (mm / ")		Specification	Article Number	Rasta Number	Pack Quantity
Type 27	100 x 4,0 x 16,0	4 x 5/32 x 5/8	A30R	66252832814	3100RA	10
	100 x 6,0 x 16,0	4 x 1/4 x 5/8	A30R	66252832825	3103RA	10
	115 x 4,0 x 22,23	4 1/2 x 5/32 x 7/8	A30R	66252923397	3104RA	10
	115 x 6,0 x 22,23	4 1/2 x 1/4 x 7/8	A30R	66252923399	3106RA	10
	125 x 4,0 x 22,23	5 x 5/32 x 7/8	A30R	66252923400	3107RA	10
	125 x 6,0 x 22,23	5 x 1/4 x 7/8	A30R	66252923403	3109RA	10
	150 x 6,0 x 22,23	6 x 1/4 x 7/8	A30R	66252921612	3108RA	10
	180 x 4,0 x 22,23	7 x 5/32 x 7/8	A30R	66252921179	3110RA	10
	180 x 6,0 x 22,23	7 x 1/4 x 7/8	A30R	66252920821	3112RA	10
	180 x 8,0 x 22,23	7 x 5/16 x 7/8	A30R	66252920883	3115RA	10
	180 x 10,0 x 22,23	7 x 3/8 x 7/8	A30R	66252920820*	3114RA	10
	230 x 6,0 x 22,23	9 x 1/4 x 7/8	A30R	66252920884	3118RA	10
	230 x 8,0 x 22,23	9 x 5/16 x 7/8	A30R	66252921615	3120RA	10

\* Made-to-order

### A36T / A60T



### Visiflex



- Suitable for use on steel and stainless steel
- Unique design for complete vision of the grinding zone
- Higher comfort, less vibration and noise
- Design helps reduce heat on the workpiece avoiding burn
- Two formulations: rough grinding (A36T) and finishing (A60T)
- Does not require the use of a back-up pad

Type	Dimensions (mm / ")		Specification	Article Number	Rasta Number	Pack Quantity
Type 29	125 x 4,0 x 22,23	5 x 5/32 x 7/8	A36T	66252923974	3164RA	20
			A60T	66252923975	3167RA	20

## ZA24Q



## Zirconia Grinding



- Suitable on cast iron and high alloy steels
- Highest performing grinding wheel in the Rasta range
- Maximum wheel life and fastest cutting
- Made of high performance zirconia

Type	Dimensions (mm / ")		Specification	Article Number	Rasta Number	Pack Quantity
Type 27	180 x 7,0 x 22,23	7 x $\frac{9}{32}$ x $\frac{7}{8}$	ZA24Q	66252837314	3132RA	10
	230 x 7,0 x 22,23	9 x $\frac{9}{32}$ x $\frac{7}{8}$	ZA24Q	66252837315	3138RA	10

## A30T / A24Q

## Long Life Metal



- Suitable for use on steel and high alloy steel
- High performance
- Maximum wheel life
- Made of semi-precious corundum

Type	Dimensions (mm / ")		Specification	Article Number	Rasta Number	Pack Quantity
Type 41	115 x 2,5 x 22,23	4 $\frac{1}{2}$ x $\frac{3}{32}$ x $\frac{7}{8}$	A30T	66252923412*	2106RA	25
	125 x 2,5 x 22,23	5 x $\frac{3}{32}$ x $\frac{7}{8}$	A30T	66252923418	2112RA	25
	180 x 3,0 x 22,23	7 x $\frac{1}{8}$ x $\frac{7}{8}$	A30T	66252921049*	2124RA	25
	230 x 3,0 x 22,23	9 x $\frac{1}{8}$ x $\frac{7}{8}$	A30T	66252923432	2133RA	25
Type 42	115 x 2,5 x 22,23	4 $\frac{1}{2}$ x $\frac{3}{32}$ x $\frac{7}{8}$	A30T	66252923415	2109RA	25
	125 x 2,5 x 22,23	5 x $\frac{3}{32}$ x $\frac{7}{8}$	A30T	66252923421	2115RA	25
	180 x 3,0 x 22,23	7 x $\frac{1}{8}$ x $\frac{7}{8}$	A30T	66252921176*	2127RA	25
	230 x 3,0 x 22,23	9 x $\frac{1}{8}$ x $\frac{7}{8}$	A30T	66252923436	2136RA	25
Type 27	115 x 7,0 x 22,23	4 $\frac{1}{2}$ x $\frac{9}{32}$ x $\frac{7}{8}$	A24Q	66252831667	1106RA	10
	125 x 7,0 x 22,23	5 x $\frac{9}{32}$ x $\frac{7}{8}$	A24Q	66252831668	1109RA	10
	180 x 7,0 x 22,23	7 x $\frac{9}{32}$ x $\frac{7}{8}$	A24Q	66252831669	1115RA	10
	230 x 7,0 x 22,23	9 x $\frac{9}{32}$ x $\frac{7}{8}$	A24Q	66252831670	1120RA	10

\* Made-to-order

### AA30T / AA30N

### Long Life Inox



- Suitable for use on stainless steel
- Easy and comfortable cutting and grinding
- Long wheel life
- Free from iron, sulphur and chlorine
- Made of precious corundum

Type	Dimensions (mm / ")		Specification	Article Number	Rasta Number	Pack Quantity
Type 41	180 x 3,0 x 22,23	7 x 1/8 x 7/8	AA30T	66252921051*	2274RA	25
	230 x 3,0 x 22,23	9 x 1/8 x 7/8	AA30T	66252923431	2283RA	25
Type 42	100 x 2,5 x 16,0	4 x 3/32 x 5/8	AA30T	66252921658*	2253RA	25
	115 x 2,5 x 22,23	4 1/2 x 3/32 x 7/8	AA30T	66252923414	2259RA	25
	125 x 2,5 x 22,23	5 x 3/32 x 7/8	AA30T	66252923420	2265RA	25
	180 x 3,0 x 22,23	7 x 1/8 x 7/8	AA30T	66252921178	2277RA	25
	230 x 3,0 x 22,23	9 x 1/8 x 7/8	AA30T	66252923435	2286RA	25
Type 27	100 x 6,0 x 16,0	4 x 1/4 x 5/8	AA30N	66252921611*	1253RA	10
	115 x 6,0 x 22,23	4 1/2 x 1/4 x 7/8	AA30N	66252923394	1256RA	10
	125 x 6,0 x 22,23	5 x 1/4 x 7/8	AA30N	66252923395	1259RA	10
	180 x 6,0 x 22,23	7 x 1/4 x 7/8	AA30N	66252920822*	1265RA	10
	230 x 6,0 x 22,23	9 x 1/4 x 7/8	AA30N	66252921614	1271RA	10

\* Made-to-order

### C46R / A24O

### Aluminium



- Designed for use on aluminium and non-ferrous metals
- Fast material removal
- Ultra-thin cutting-off wheels for easy cutting
- Special formula designed to counteract loading and wheel glazing

Type	Dimensions (mm / ")		Specification	Article Number	Rasta Number	Pack Quantity
Type 41	115 x 1,0 x 22,23	4 1/2 x 3/64 x 7/8	C46R	66252831663	2312RA	25
	125 x 1,0 x 22,23	5 x 3/64 x 7/8	C46R	66252831664	2313RA	25
	180 x 1,6 x 22,23	7 x 1/16 x 7/8	C46R	66252831665*	2316RA	25
	230 x 1,9 x 22,23	9 x 3/64 x 7/8	C46R	66252831666	2317RA	25
Type 27	115 x 6,0 x 22,23	4 1/2 x 1/4 x 7/8	A24O	66252832846	1353RA	10
	125 x 6,0 x 22,23	5 x 1/4 x 7/8	A24O	66252831800	1354RA	10
	180 x 8,0 x 22,23	7 x 3/16 x 7/8	A24O	66252833310	1359RA	10
	230 x 8,0 x 22,23	9 x 3/16 x 7/8	A24O	66252833309	1365RA	10

\* Made-to-order



## C24R / C24Q

## General Purpose Stone



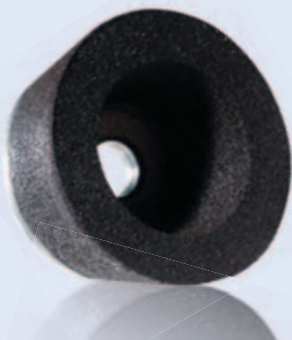
- Suitable for use on stone and masonry
- Universal applications
- Clean and precise cutting and grinding
- Made from high performance silicon carbide
- See also our complete Diamond Blade selection

Type	Dimensions (mm / ")		Specification	Article Number	Rasta Number	Pack Quantity
Type 41	100 x 2,5 x 16,0	4 x $\frac{3}{32}$ x $\frac{5}{8}$	C24R	66252832823*	3300RA	25
	115 x 2,5 x 22,23	4 $\frac{1}{2}$ x $\frac{3}{32}$ x $\frac{7}{8}$	C24R	66252923444	3305RA	25
	125 x 2,5 x 22,23	5 x $\frac{3}{32}$ x $\frac{7}{8}$	C24R	66252923447	3307RA	25
	180 x 3,0 x 22,23	7 x $\frac{1}{8}$ x $\frac{7}{8}$	C24R	66252920928	3309RA	25
	230 x 3,0 x 22,23	9 x $\frac{1}{8}$ x $\frac{7}{8}$	C24R	66252923454	3315RA	25
Type 42	100 x 2,5 x 16,0	4 x $\frac{3}{32}$ x $\frac{5}{8}$	C24R	66252832833	3303RA	25
	115 x 2,5 x 22,23	4 $\frac{1}{2}$ x $\frac{3}{32}$ x $\frac{7}{8}$	C24R	66252923446	3306RA	25
	125 x 2,5 x 22,23	5 x $\frac{3}{32}$ x $\frac{7}{8}$	C24R	66252923449	3308RA	25
	180 x 3,0 x 22,23	7 x $\frac{1}{8}$ x $\frac{7}{8}$	C24R	66252921175	3312RA	25
	230 x 3,0 x 22,23	9 x $\frac{1}{8}$ x $\frac{7}{8}$	C24R	66252923456	3318RA	25
Type 27	100 x 6,0 x 16,0	4 x $\frac{1}{4}$ x $\frac{5}{8}$	C24Q	66252832826	3403RA	10
	115 x 6,0 x 22,23	4 $\frac{1}{2}$ x $\frac{1}{4}$ x $\frac{7}{8}$	C24Q	66252923441	3406RA	10
	125 x 6,0 x 22,23	5 x $\frac{1}{4}$ x $\frac{7}{8}$	C24Q	66252923442	3409RA	10
	180 x 6,0 x 22,23	7 x $\frac{1}{4}$ x $\frac{7}{8}$	C24Q	66252920824	3412RA	10
	230 x 6,0 x 22,23	9 x $\frac{1}{4}$ x $\frac{7}{8}$	C24Q	66252923443	3418RA	10


\* Made-to-order

## C24 / C36 / C60

## Cup Wheels Stone



- Suitable for use on stone and masonry
- For edge and surface grinding and finishing
- Available in three grit sizes (C24 / C36 / C60)
- 50m/s maximum operating speed (8700rpm)
- Made from silicon carbide, resin bonded
- See also our Diamond Cup selection

Type	Dimensions (mm / ")		Specification	Article Number	Rasta Number	Pack Quantity
	110/90 x 55 x 22	4 $\frac{1}{2}$ / 3 $\frac{1}{2}$ x 2 x $\frac{7}{8}$	C24	66253093780*	5350.24RA	10
			C36	66253093781*	5350.36RA	10
			C60	66253093782*	5350.60RA	10

\* Made-to-order

### A30T

## Chop Saw Metal



- Suitable for use on steel
- Designed for low power electric and fixed machines (80m/s)
- Maximum safety due to 2 reinforcements
- Quick and free cutting
- High stability and long wheel life
- Made from corundum

Type	Dimensions (mm / ")		Specification	Article Number	Rasta Number	Pack Quantity
Type 41	300 x 2,5 x 25,4	12 x $\frac{3}{32}$ x 1	A30T	66252951137	3565RA	10
	350 x 3,0 x 25,4	14 x $\frac{1}{8}$ x 1	A30T	66252951138	3568RA	10
	400 x 3,5 x 25,4	16 x $\frac{9}{64}$ x 1	A30T	66252828985	3571RA	10

### A30T

## Stationary Saw Metal



- Suitable for use on steel
- Designed for stationary machines (up to 100m/s)
- Long wheel life
- Quick and free cutting
- Burn and burr-free cutting
- High stability provides straight cuts
- Made from corundum

Type	Dimensions (mm / ")		Specification	Article Number	Rasta Number	Pack Quantity
Type 41	300 x 3,0 x 25,4	12 x $\frac{1}{8}$ x 1	A30T	66252951145	3225RA	10
	300 x 3,0 x 40,0	12 x $\frac{1}{8}$ x $1\frac{9}{16}$	A30T	66252828980	3227RA	10
	350 x 3,5 x 25,4	14 x $\frac{9}{64}$ x 1	A30T	66252951143	3234RA	10
	350 x 3,5 x 40,0	14 x $\frac{9}{64}$ x $1\frac{9}{16}$	A30T	66252828981	3233RA	10
	400 x 4,0 x 25,4	16 x $\frac{5}{32}$ x 1	A30T	66252828983*	3260RA	10
	400 x 4,0 x 40,0	16 x $\frac{5}{32}$ x $1\frac{9}{16}$	A30T	66252828982	3251RA	10
	500 x 5,0 x 40,0	20 x $\frac{13}{64}$ x $1\frac{9}{16}$	A30T	66243452896	3281RA	10

\* Made-to-order



## A30T

## Petrol Saw Metal



- Suitable for use on steel
- For use on petrol and electrical handheld machines
- Diameter 350mm: 100m/s maximum operating speed
- Long wheel life
- Fast and free cutting
- Made from corundum

Type	Dimensions (mm / ")		Specification	Article Number	Rasta Number	Pack Quantity
Type 41	300 x 3,5 x 20,0	12 x $\frac{9}{64}$ x $\frac{3}{4}$	A30T	66252951144	3221RA	10
	300 x 3,5 x 22,23	12 x $\frac{9}{64}$ x $\frac{7}{8}$	A30T	66252951146	3224RA	10
	300 x 3,5 x 25,4	12 x $\frac{9}{64}$ x 1	A30T	66252919072*	3222RA	10
	350 x 4,0 x 20,0	14 x $\frac{5}{32}$ x $\frac{3}{4}$	A30T	66252919116	3238RA	10
	350 x 4,0 x 22,23	14 x $\frac{5}{32}$ x $\frac{7}{8}$	A30T	66252919114	3237RA	10

\* Made-to-order

## A24Q / A24P

## Rail



- Specifically designed for cutting rail track
- For use on petrol and electric railcut machines with clamping device
- 100m/s maximal operating speed
- Straight cuts
- Fast and free cutting
- Two hardnesses: Medium (A24Q) and Soft (A24P)
- Made from semi-precious corundum

Type	Dimensions (mm / ")		Specification	Article Number	Rasta Number	Pack Quantity
Type 41	350 x 4,0 x 25,4	14 x $\frac{5}{32}$ x 1	A24Q / Med	66252920403*	3277RA	10
	350 x 4,0 x 25,4	14 x $\frac{5}{32}$ x 1	A24P / Soft	66252833559*	3278RA	10

\* Made-to-order

### C30T



## Stationary Saw Stone



- Suitable for use on stone and masonry
- Designed for stationary machines (80m/s)
- Long wheel life
- Fast and free cutting
- High stability provides straight cuts
- Made from silicon carbide
- See also our complete Diamond Blade selection

Type	Dimensions (mm / ")		Specification	Article Number	Rasta Number	Pack Quantity
Type 41	300 x 3,0 x 25,4	12 x 1/8 x 1	C30T	66252919115*	3325RA	10
	350 x 3,5 x 25,4	14 x 9/64 x 1	C30T	66252832492*	3334RA	10

\* Made-to-order

### C24R



## Petrol Saw Stone



- Suitable for use on stone, concrete, masonry and copper
- For use on petrol and electrical handheld saws (80m/s)
- Long wheel life
- Quick and free cutting
- Made from silicon carbide
- See also our complete Diamond Blade selection

Type	Dimensions (mm / ")		Specification	Article Number	Rasta Number	Pack Quantity
Type 41	300 x 3,5 x 20,0	12 x 3/64 x 3/4	C24R	66252951160*	3321RA	10
	300 x 3,5 x 22,23	12 x 3/64 x 7/8	C24R	66252951161	3324RA	10

\* Made-to-order

## AA46T

## Ultra Thin Inox / Metal



- Suitable for use on steel and stainless steel
- High performance, long wheel life
- Easy and comfortable cutting
- Free from iron, sulphur and chlorine

Type	Dimensions (mm / ")		Specification	Article Number	Rasta Number	Pack Quantity
Type 41	100 x 1,0 x 16,0	4 x $\frac{3}{64}$ x $\frac{5}{8}$	AA46T	66252833631	6325RA	25
	115 x 1,0 x 22,23	4 $\frac{1}{2}$ x $\frac{3}{64}$ x $\frac{7}{8}$	AA46T	66252832840	6330RA	25
	115 x 1,6 x 22,23	4 $\frac{1}{2}$ x $\frac{1}{16}$ x $\frac{7}{8}$	AA46T	66252919065	6332RA	25
	125 x 1,0 x 22,23	5 x $\frac{3}{64}$ x $\frac{7}{8}$	AA46T	66252832844	6335RA	25
	125 x 1,6 x 22,23	5 x $\frac{1}{16}$ x $\frac{7}{8}$	AA46T	66252919066	6337RA	25
	180 x 1,6 x 22,23	7 x $\frac{1}{16}$ x $\frac{7}{8}$	AA46T	66252828970	6342RA	25
	230 x 1,9 x 22,23	9 x $\frac{5}{64}$ x $\frac{7}{8}$	AA46T	66252919067	6347RA	25

## AA46T

**PRO**

## Ultra Thin Metal / Inox



- Suitable for use on steel and stainless steel
- Easy and comfortable cutting
- Free from iron, sulphur and chlorine
- Value for money

Type	Dimensions (mm / ")		Specification	Article Number	Rasta Number	Pack Quantity
Type 41	115 x 1,0 x 22,23	4 $\frac{1}{2}$ x $\frac{3}{64}$ x $\frac{7}{8}$	AA46T	66252921818	6331RA	25
	125 x 1,0 x 22,23	5 x $\frac{3}{64}$ x $\frac{7}{8}$	AA46T	66252921819	6336RA	25
	180 x 1,6 x 22,23	7 x $\frac{1}{16}$ x $\frac{7}{8}$	AA46T	66252922131	6343RA	25
	230 x 1,9 x 22,23	9 x $\frac{5}{64}$ x $\frac{7}{8}$	AA46T	66252922132	6348RA	25

### A30T / A30R

## Metal



- Suitable for use on steel
- Good performance and wheel life ratio

Type	Dimensions (mm / ")		Specification	Article Number	Rasta Number	Pack Quantity
Type 41	115 x 2,5 x 22,23	4 1/2 x 3/32 x 7/8	A30T	66252919165	6205RA	25
	125 x 2,5 x 22,23	5 x 3/32 x 7/8	A30T	66252919167	6207RA	25
	180 x 3,0 x 22,23	7 x 1/8 x 7/8	A30T	66252919169	6209RA	25
	230 x 3,0 x 22,23	9 x 1/8 x 7/8	A30T	66252919171	6215RA	25
Type 42	100 x 2,5 x 16,0	4 x 3/32 x 5/8	A30T	66252919164	6203RA	25
	115 x 2,5 x 22,23	4 1/2 x 3/32 x 7/8	A30T	66252919166	6206RA	25
	125 x 2,5 x 22,23	5 x 3/32 x 7/8	A30T	66252919168	6208RA	25
	180 x 3,0 x 22,23	7 x 1/8 x 7/8	A30T	66252919170	6212RA	25
Type 27	230 x 3,0 x 22,23	9 x 1/8 x 7/8	A30T	66252919172	6218RA	25
	100 x 6,0 x 16,0	4 x 1/4 x 5/8	A30R	66252832815	6103RA	10
	115 x 6,0 x 22,23	4 1/2 x 1/4 x 7/8	A30R	66252919181	6106RA	10
	125 x 6,0 x 22,23	5 x 1/4 x 7/8	A30R	66252919182	6109RA	10
	180 x 6,0 x 22,23	7 x 1/4 x 7/8	A30R	66252919183	6112RA	10
	180 x 8,0 x 22,23	7 x 5/16 x 7/8	A30R	66252919184	6115RA	10
	230 x 6,0 x 22,23	9 x 1/4 x 7/8	A30R	66252919185	6118RA	10



## C24R / C24Q

## Stone



- Suitable for use on stone and masonry
- Good performance and wheel life ratio
- See also our complete Diamond Blade selection

Type	Dimensions (mm / ")		Specification	Article Number	Rasta Number	Pack Quantity
Type 41	115 x 2,5 x 22,23	4 1/2 x 3/32 x 7/8	C24R	66252919173	6305RA	25
	125 x 2,5 x 22,23	5 x 3/32 x 7/8	C24R	66252919175	6307RA	25
	180 x 3,0 x 22,23	7 x 1/8 x 7/8	C24R	66252919177	6309RA	25
	230 x 3,0 x 22,23	9 x 1/8 x 7/8	C24R	66252919179	6315RA	25
Type 42	100 x 2,5 x 16,0	4 x 3/32 x 5/8	C24R	66252832824	6303RA	25
	115 x 2,5 x 22,23	4 1/2 x 3/32 x 7/8	C24R	66252919174	6306RA	25
	125 x 2,5 x 22,23	5 x 3/32 x 7/8	C24R	66252919176	6308RA	25
	180 x 3,0 x 22,23	7 x 1/8 x 7/8	C24R	66252919178	6312RA	25
Type 27	230 x 3,0 x 22,23	9 x 1/8 x 7/8	C24R	66252919180	6318RA	25
	100 x 6,0 x 16,0	4 x 1/4 x 5/8	C24Q	66252919186	6403RA	10
	115 x 6,0 x 22,23	4 1/2 x 1/4 x 7/8	C24Q	66252919187	6406RA	10
	125 x 6,0 x 22,23	5 x 1/4 x 7/8	C24Q	66252919188*	6409RA	10
	180 x 6,0 x 22,23	7 x 1/4 x 7/8	C24Q	66252919189*	6412RA	10
	230 x 6,0 x 22,23	9 x 1/4 x 7/8	C24Q	66252919190*	6418RA	10

\* Made-to-order



### A30T

## Chop Saw Metal



- Suitable for use on steel
- Good performance and wheel life ratio
- Designed for low power electric and fixed machines (80m/s)

Type	Dimensions (mm / ")		Specification	Article Number	Rasta Number	Pack Quantity
Type 41	300 x 2,8 x 25,4	12 x 1/8 x 1	A30T	66252919191	6565RA	10
	350 x 3,0 x 25,4	14 x 1/8 x 1	A30T	66252919192	6568RA	10
	400 x 3,5 x 25,4	16 x 9/64 x 1	A30T	66252831671	6571RA	10

### A30T

## Stationary Saw Metal



- Suitable for use on steel
- Good performance and wheel life ratio
- Designed for stationary machines (up to 100m/s)

Type	Dimensions (mm / ")		Specification	Article Number	Rasta Number	Pack Quantity
Type 41	300 x 3,0 x 25,4	12 x 1/8 x 1	A30T	66252919193	6225RA	10
	350 x 3,5 x 25,4	14 x 9/64 x 1	A30T	66252919194	6234RA	10

Multi - Power - Line

## Large Diameter Cutting-off

## A30T



## Petrol Saw Metal



- Suitable for use on steel
- Good performance and wheel life ratio
- Designed for petrol and electrical handheld machines (80m/s)

Type	Dimensions (mm / ")		Specification	Article Number	Rasta Number	Pack Quantity
Type 41	300 x 3,5 x 20,0	12 x $\frac{9}{64}$ x $\frac{3}{4}$	A30T	66252919195	6221RA	10
	300 x 3,5 x 22,23	12 x $\frac{9}{64}$ x $\frac{7}{8}$	A30T	66252919196*	6224RA	10

\* Made-to-order

## C24R



## Petrol Saw Stone

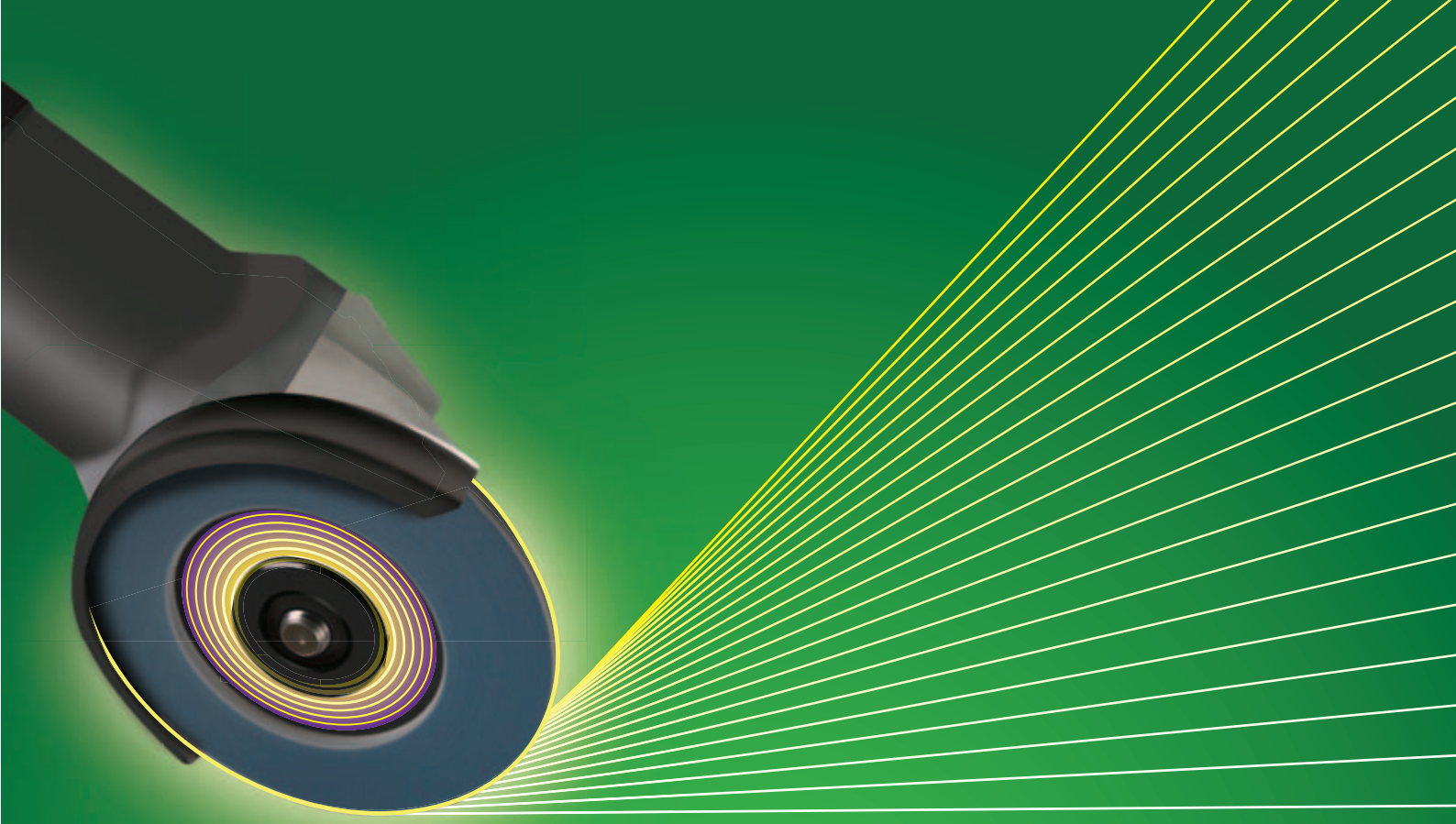


- Suitable for use on stone and masonry
- Good performance and wheel life ratio
- Designed for petrol and electrical handheld machines (80m/s)
- See also our complete Diamond Blade selection

Type	Dimensions (mm / ")		Specification	Article Number	Rasta Number	Pack Quantity
Type 41	300 x 3,5 x 20,0	12 x $\frac{9}{64}$ x $\frac{3}{4}$	C24R	66252919197*	6321RA	10
	300 x 3,5 x 22,23	12 x $\frac{9}{64}$ x $\frac{7}{8}$	C24R	66252919198*	6324RA	10

\* Made-to-order





## **Flexible Discs and Wheels**

*For finishing and polishing*

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Flap Discs	36

# General Information

## Understanding the Product

Understanding the right product to be used for an application is essential for both the operator's safety as well as the performance of the abrasive product.



Rasta flap discs are available in a variety of specifications to cover the different needs and applications of the market. The range offers zirconia alumina and ceramic products, with a fibreglass backing plate. The discs are available in two designs, flat and conical (convex) shape. The flat form is mainly used for face and plane surface grinding. The conical shape is used for applications on curved and more difficult to access areas as well as for face and surface grinding.

The wide range of available grits and grain types mean Rasta offers a flap disc range suitable for a variety of applications. Coarser grits (sizes 16 to 50) are ideally suited for applications where fast and high rates of stock removal are needed. Finer grits (sizes 60 to 120) offer a good balance between effective stock removal and a good surface finish.

Low set-up times, reduced noise level, comfortable and cool grinding, anti-clogging technology and the fact that no backing-pad is required ensures excellent performance.

### Abrasive types

**Ceramic Aluminium Oxide** is a long-lasting, tough, dense abrasive due to its micro structure. The extremely small micron size particles break off during grinding, producing multiple new cutting edges. As it stays sharp, especially when used in medium and high pressure operations, it cuts at a higher rate than other abrasives. Recommended for use on forged and carbon steels, high nickel and cobalt alloys.

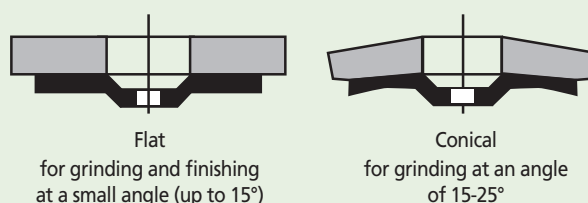
**Zirconia Alumina** has a unique self-sharpening characteristic which gives it long life on rugged stock removal operations. Zirconia alumina is well suited for heavy grinding of metals because the controlled fracturing of the grain continuously produces sharp, new abrading points.

### Speed stripe key

Do not operate your Rasta Flap Disc at a speed greater than that as indicated on the disc or by the colour speed stripe.



### Disc type





## Heavy Duty Ceramic Abrasive



- Excellent performance on forged and alloy steels
- Blend of ceramic and zirconia alumina abrasive
- Ceramic abrasive for rapid stock removal
- Zirconia abrasive for comfort
- Long Life

Shape	Dimensions (mm)	Grit	Article Number	Rasta Number	Pack Quantity
Conical	115 x 22,23	40	66261051767	5555.40RA	10
		60	66261051768	5555.60RA	10
	125 x 22,23	40	66261051769	5566.40RA	10
		60	66261051770	5566.60RA	10

## Heavy Duty Zirconia Alumina



- For use on steel, stainless steel, non ferrous, metals, cast iron, plastics and wood
- High quality zirconia alumina flaps / fast stock removal
- Constant performance and long life
- Low noise and low vibration



Shape	Dimensions (mm)	Grit	Article Number	Rasta Number	Pack Quantity
Conical	100 x 16,0	40	66261039326*	5570.40RA	10
		60	66261039119*	5570.60RA	10
		80	66261039120*	5570.80RA	10
		120	66261039096*	5570.120RA	10
	115 x 22,23	40	66261039310	5552.40RA	10
		60	66261039289	5552.60RA	10
		80	66261039290	5552.80RA	10
		120	66261039288	5552.120RA	10
	125 x 22,23	40	66261039291	5560.40RA	10
		60	66261039292	5560.60RA	10
		80	66261039293	5560.80RA	10
		120	66261039325	5560.120RA	10
	180 x 22,23	40	66261039297	5564.40RA	10
		60	66261039324	5564.60RA	10
		80	66261039073	5564.80RA	10
		120	66261039650*	5564.120RA	10
Flat	115 x 22,23	40	66261039322	5551.40RA	10
		60	66261039286	5551.60RA	10
		80	66261039287	5551.80RA	10
	125 x 22,23	40	66261039294	5561.40RA	10
		60	66261039295	5561.60RA	10
		80	66261039296	5561.80RA	10

\* Made-to-order

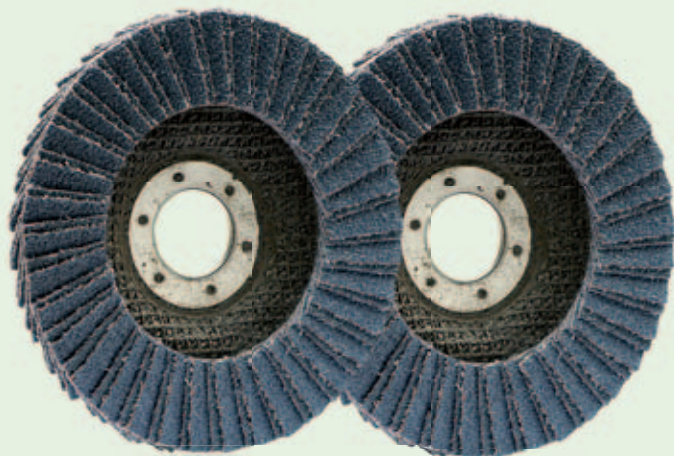
## Zirconia Alumina



- Suitable for use on steel and stainless steel
- Zirconia alumina flaps / fast stock removal
- High performance, long life
- Low noise and low vibration

Shape	Dimensions (mm)	Grit	Article Number	Rasta Number	Pack Quantity
 Conical	115 x 22,23	40	66261039302	6552.40RA	10
		60	66261039319	6552.60RA	10
		80	66261039298	6552.80RA	10
		120	66261039092	6552.120RA	10
	125 x 22,23	40	66261039299	6560.40RA	10
		60	66261039300	6560.60RA	10
		80	66261039320	6560.80RA	10
		120	66261039309	6560.120RA	10
	180 x 22,23	40	66261039110	6564.40RA	10
		60	66261039112	6564.60RA	10
		80	66261039099	6564.80RA	10
		40	66261021209*	6551.40RA	10
 Flat	115 x 22,23	60	66261021210*	6551.60RA	10
		80	66261021211*	6551.80RA	10
		40	66261021212*	6561.40RA	10
	125 x 22,23	60	66261021213*	6561.60RA	10
		80	66261021214*	6561.80RA	10

\* Made-to-order






### PRO Flap Discs



- Suitable for use on steel and stainless steel
- Zirconia alumina flaps / fast stock removal
- Value for money

Shape	Dimensions (mm)	Grit	Article Number	Rasta Number	Pack Quantity
 Conical	115 x 22,23	40	66261021220	6554.40RA	10
		60	66261021221	6554.60RA	10
		80	66261021223	6554.80RA	10
	125 x 22,23	40	66261021224	6562.40RA	10
		60	66261021225	6562.60RA	10
		80	66261021226	6562.80RA	10







## Metal / Inox



- Suitable for general finishing applications on metal
- Ideal for deburring and weld blending on metal surfaces
- Resin coated vulcanised fibre backing 0.8mm
- Made from aluminium oxide
- To be used with a backing pad

Shape	Dimensions (mm)	Grit	Article Number	Rasta Number	Pack Quantity
Non-slotted 	100 x 16,0	24	66261051865*	4110.24RA	25
		36	66261052283*	4110.36RA	25
		40	66261041084*	4110.40RA	25
		50	66261052286*	4110.50RA	25
		60	66261052291*	4110.60RA	25
		80	66261041085*	4110.80RA	25
		100	66261041091*	4110.100RA	25
		120	66261041096*	4110.120RA	25
Slotted 	115 x 22,23	24	66261041025	4160.24RA	25
		36	66261041026	4160.36RA	25
		40	66261041027	4160.40RA	25
		50	66261041028	4160.50RA	25
		60	66261041029	4160.60RA	25
		80	66261041030	4160.80RA	25
		100	66261041031	4160.100RA	25
		120	66261041032	4160.120RA	25
	125 x 22,23	24	66261041035	4210.24RA	25
		36	66261041037	4210.36RA	25
		40	66261041040	4210.40RA	25
		50	66261041042	4210.50RA	25
		60	66261041048	4210.60RA	25
		80	66261041065	4210.80RA	25
		100	66261041067	4210.100RA	25
		120	66261041068	4210.120RA	25
	180 x 22,23	24	66261041072*	4310.24RA	25
		36	66261041078*	4310.36RA	25
		40	66261041079*	4310.40RA	25
		50	66261041080*	4310.50RA	25
		60	66261041081*	4310.60RA	25
		80	66261041082*	4310.80RA	25
		100	66261041076*	4310.100RA	25
		120	66261041083*	4310.120RA	25

\* Made-to-order

## Stone / Masonry



- Concrete / natural and artificial stone / plastics / cow hoofs
- Surface and edge dressing / cleaning
- Long life and fast stock removal
- Made of silicon carbide
- To be used with backing pad

Dimensions (mm)	Grit	Article Number	Rasta Number	Pack Quantity
115 x 22,23	16	66261056758	306010RA	5
	24	66261056759	306011RA	5
	36	66261056760	306012RA	5
127 x 22,23	16	66261056761	306031RA	5
	24	66261056762	306032RA	5
	36	66261056763	306033RA	5
178 x 22,23	16	66261056764	306051RA	5
	24	66261056765	306052RA	5
	36	66261056766	306053RA	5

## Back-Up Pads



- For fibre and semi-flexible discs
- 80m/s maximum operating speed

Dimensions (mm)	Hardness / Type	Thread	Article Number	Rasta Number	Pack Quantity
115	Medium/Nylon	M14	66261056755	5515RA	1
125	Medium/Nylon	M14	66261056756	5521RA	1
180	Medium/Nylon	M14	66261056757	5527RA	1



## Quick Change Discs

- Suitable for stock (weld) removal, surface finishing, blending and polishing
- Quick change fastener (type SL3)
- Twist on and twist off in 2-1/2 turns
- Quick, tool-free disc changes allow for more efficiency
- 75mm discs can access restricted corners and contours



**SL3 type**

Type	Dia (mm)	Grit	Colour	Article Number	Pack Quantity
Ceramic Coarse	75	36	Green	66254494315	50
Zirconia Coarse	75	36	Blue	66254494320	50
Zirconia Medium	75	60	Blue	66254494323	50
Surface Finishing Coarse	75	Coarse	Brown	66254494325	25
Surface Finishing Medium	75	Medium	Maroon	66254494327	25
Unitised Fine	75	Fine	Grey	66254494333	10
Cleaning Disc	75	Cleaning	Black	66254494335	10
Felt Disc	75	Polishing	White	66254496712	25



## Quick Change Conversion Kit

- Instantly convert an angle grinder (115mm / 4 1/2") into a versatile tool for on & off-site maintenance work
- Discs can be ordered separately
- Twist on & off system (type SL3)

**Kit Article Number: 66254496403**

Type	Dia (mm)	Grit	Colour	Article Number	Kit contents
M14 Adapter & Pad	75		Blue	66254496686	1
Ceramic Coarse	75	36	Green	66254494315	3
Zirconia Coarse	75	36	Blue	66254494320	3
Zirconia Medium	75	60	Blue	66254494323	3
Surface Finishing Coarse	75	Coarse	Brown	66254494325	3
Surface Finishing Medium	75	Medium	Maroon	66254494327	3
Unitised Fine	75	Fine	Grey	66254494333	2
Cleaning Disc	75	Cleaning	Black	66254494335	2
Felt Disc	75	Polishing	White	66254496712	2



## Back-up Pads

- Pads with SL3 type fastener
- Twist on and twist off in 2-1/2 turns
- Rubber holder with M14 adapter for 115mm angle grinders
- Plastic holder with M14 adapter for 115mm angle grinders

Product Name	Attachment	Dia (mm)	Article Number	Pack Quantity
Rubber Holder	M14 adapter	75	66254497546*	1
Plastic Holder	M14 adapter	75	66254496686*	1

\* Made-to-order

## Polishing Compound Blocks



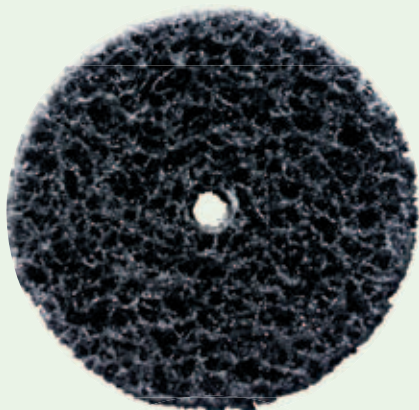
- Ideal for use with the white felt disc to give final finish
- Two qualities for polishing either ferrous or non-ferrous metals

Application	Colour	Article Number	Pack Quantity
Ferrous	Yellow	66254497548*	1
Non-ferrous	Brown	66254497547*	1

\* Made-to-order



## Non Woven Wheels



- Suitable for use on most materials
- Ideal for cleaning weld seams and removing rust
- Heavy duty nylon fibre coated with silicon carbide / no clogging
- To be used with the fixing shaft F100/150RA on a straight grinder
- Possibility to fix 2 cleaning wheels on 1 shaft
- 40m/s maximum operating speed

Dimensions (mm)	Article Number	Rasta Number	Pack Quantity
100 x 13 x 10	66261056776	N10013RA	10
150 x 13 x 10	66261056777	N15013RA	10
Shaft 8mm x M12	66261056767	F100/150RA	5

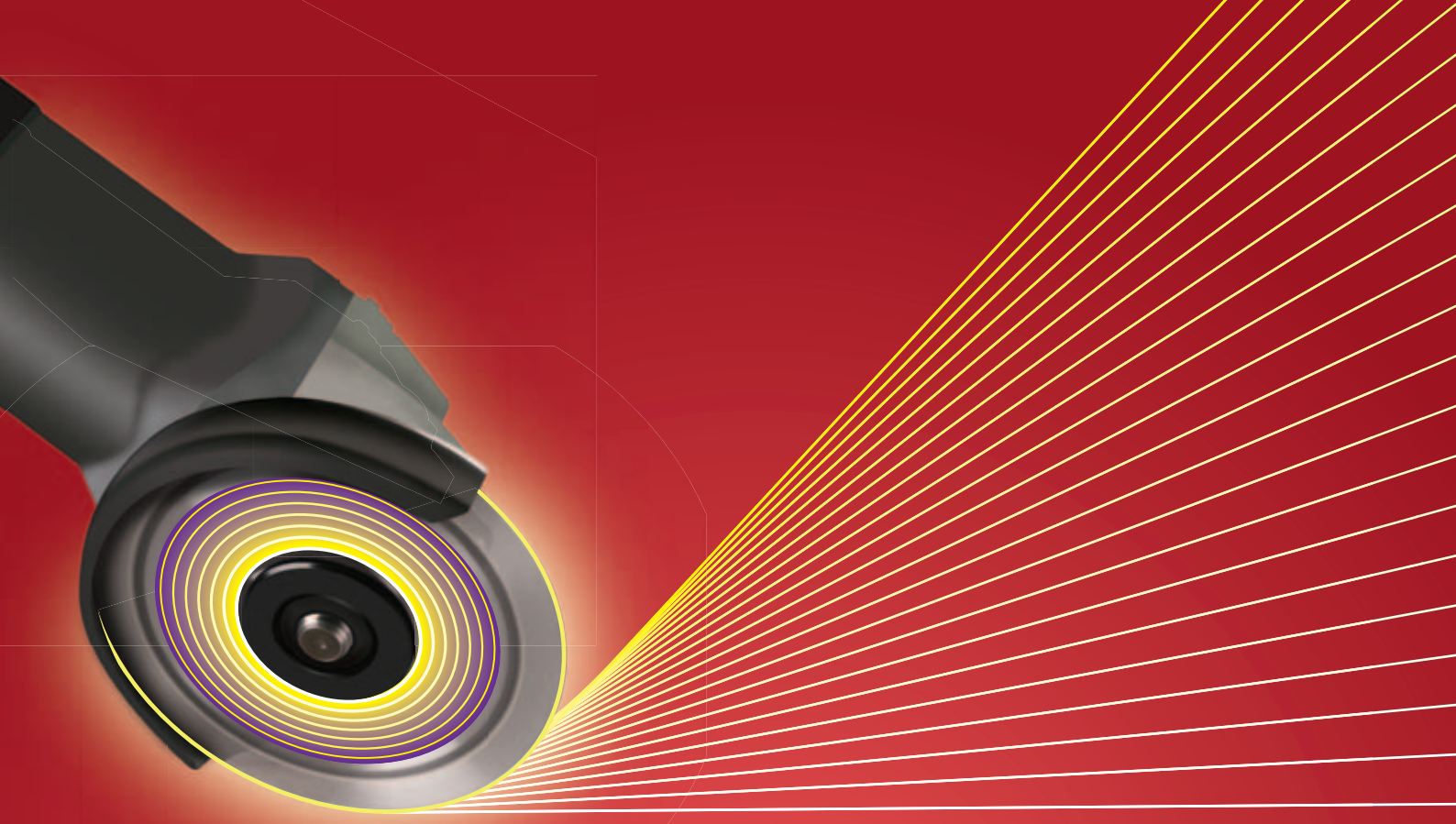
## Non Woven Discs



- Suitable for use on most materials
- Ideal for cleaning weld seams and removing paint and lacquer
- Fibreglass backing
- 63m/s maximum operating speed

Dimensions (mm)	Article Number	Rasta Number	Pack Quantity
115 x 13 x 22,23	66261056778	NF11522RA	5
125 x 13 x 22,23	66261056779	NF12522RA	5





## **Diamond Products**

*For precision cutting*

<b>General Information</b>	<b>44</b>
<b>Specialist Line</b>	
Diamond Blades	48
<b>Multi-Power-Line</b>	
Diamond Blades	50
Diamond Cups	54

# General Information

## Understanding the Product

Understanding the right product to be used for an application is essential for both the operator's safety as well as the performance of the diamond blade.

Rasta brand

Product line

Application

Ordering code

Complies with safety and quality standards



Permanent traceability with laser engraving around the bore

Speed stripe

Dimensions

Maximum operating speed

Machine type to use  
Wet or dry use

Safety symbols and disc rotation arrow

### Speed stripe key

Do not operate your Rasta Diamond Blade at a speed greater than that as indicated on the blade or by the speed stripe.

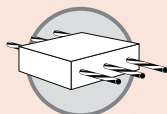
80m/s

100m/s

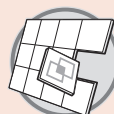
### Application pictograms



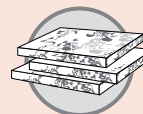
Building materials



Concrete / Reinforced concrete



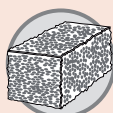
Ceramic / Tiles



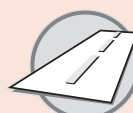
Marble



Granite



Abrasive materials



Asphalt



Steel

### Machine pictograms



Angle Grinder



Masonry Saw



Petrol Saw



Tile Saw



Floor Saw

## Recommendation for use

- Check that the diamond blade is suitable for the material to be cut
- Fit the blade so it rotates in the direction indicated
- Do not exert too much pressure - let the blade do the work
- Check that the diamond blade does not vibrate during operation
- The following machine faults could affect the lifespan and performance of the diamond blade:
  - Worn or damaged bearings
  - Worn or damaged spindle
  - Loose or damaged drive belts
  - Clogged filters
  - Damaged or incorrectly sized flanges
  - Blocked water jets
  - Damaged water pump
  - Insufficient or irregular water supply



# General Information

## Troubleshooting

### Diamond blade does not cut

#### Cause

The segments are too hard for the material  
The segments have become blunt

Insufficient machine power

#### Solution

Check if the blade is suitable for the material  
Sharpen the segments by cutting an abrasive material (e.g. sandstone)  
Check the voltage, machine power and filters

### Excessive wear

#### Cause

The segment is too soft for the material  
(e.g. if a blade for hard material is used to cut abrasive material)

#### Solution

Check if the diamond blade is suitable for the material

### Cracking of steel centre

#### Cause

The segments are too hard for the material  
Excessive cutting pressure, overheating, material slippage, twisting or jamming in the cut

#### Solution

Check if the blade is suitable for the material  
Leave the blade to do the work, do not exert too much pressure and allow the blade to cool regularly by leaving it to rotate away from the workpiece for a few seconds

### Loosening or cracking of segments

#### Cause

The segments are too hard for the material.  
This results in the diamond blade bouncing in the cut resulting in cracking segments

#### Solution

Check if the diamond blade is suitable for the material

### Scorching of segments

#### Cause

Excessive cutting pressure causing overheating.  
This is easily recognisable from the blue colouring where the segments and the steel core are welded together

The segments are too hard for the material

#### Solution

Allow the diamond blade to cool regularly by rotating the blade away from the workpiece for a few seconds

Check if the diamond blade is suitable for the material. Alternatively use less cutting pressure and let the blade do the work

### Undercutting

#### Cause

Undercutting occurs when the steel core wears faster than the segment, i.e. where the segment and steel core meet.

The cutting debris is not removed sufficiently and the steel core is affected.

Undercutting is certain to occur if a diamond blade for hard materials is used to cut abrasive materials

#### Solution

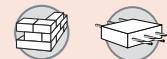
Use a diamond blade suitable for the specific material

# Selection Table

	Machines				Tiles & Fragile materials				Building materials				Deep cuts & Structural materials				
Asphalt																	Laser 900
Concrete (reinforced)																	Laser 900 Dual
Concrete bricks (aerated)																	Laser Super
Green concrete																	Laser Granite
Abrasive concrete (<2d)																	Turbo 900
Steel (max 5mm)																	Asphalt
Washed concrete blocks																	Universal 500 / 750
Concrete paving blocks																	Laser 800
Roof tiles (concrete)																	Ceramic
Roof tiles (clay)																	Ceramic Plus
Hard bricks																	Segmented / Turbo Cups
Soft bricks																	
Sandstone (hard)																	
Sandstone (medium-soft)																	
Marble																	
Granite																	
Wall and floor tiles																	
Glazed tiles																	
Ceramics																	
Clay pipes and tiles																	
Angle grinders																	
Petrol saws																	
Masonry saws																	
Tile saws																	
Floor saws																	



## Laser 900



- Suitable for hardened concrete and building materials
- Laser welded, segmented blade
- High performance blade
- Fast cutting and long life
- Dry or wet cutting

Dimensions (mm)	Segment (mm)	Article Number	Rasta Number	Pack Quantity	Machine
115 x 22,23	10 x 2,2	70184623738	XL09115RA	1	
125 x 22,23	10 x 2,2	70184623739	XL09125RA	1	
150 x 22,23	10 x 2,2	70184623740	XL09150RA	1	
180 x 22,23	10 x 2,5	70184623741	XL09180RA	1	
230 x 22,23	10 x 2,5	70184623742	XL09230RA	1	

## Laser 900 Dual



- Suitable for concrete and reinforced concrete, abrasive materials and asphalt, granite, building materials and steel (max 5mm)
- Multi-material diamond blade
- Laser welded, segmented blade
- High performance and long life
- Dry or wet cutting
- 100m/s maximum operating speed for diameters 300 and 350mm

Dimensions (mm)	Segment (mm)	Article Number	Rasta Number	Pack Quantity	Machine
230 x 22,23	8 x 2,5	70184623754	XLM230RA	1	
300 x 25,4/20,0	10 x 2,8	70184640024	XLM3002RA	1	
350 x 25,4/20,0	10 x 3,0	70184640025	XLM3502RA	1	

### Laser Super



- Suitable for hardened concretes, hard bricks and stones
- High performance laser welded, segmented blades
- Extreme long life: 12mm high segments for 230mm
- Soft cut, low vibrations
- Dry or wet cutting

Dimensions (mm)	Segment (mm)	Article Number	Rasta Number	Pack Quantity	Machine
115 x 22,23	10 x 2,2	70184623748	XL10115RA	1	
125 x 22,23	10 x 2,2	70184623750	XL10125RA	1	
230 x 22,23	12 x 2,8	70184623751	XL10230RA	1	

### Laser Granite



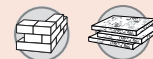
- Suitable for granite, stones, concrete and hard materials
- High performance laser welded, segmented blade
- Specific segment geometry for fast cutting
- Extreme long life: 12mm high segments
- 100m/s maximum operating speed for diameters 350 and 400mm
- Dry or wet cutting

Dimensions (mm)	Segment (mm)	Article Number	Rasta Number	Pack Quantity	Machine
115 x 22,23	12 x 2,4	70184629553	XLG115RA	1	
180 x 22,23	12 x 2,4	70184626149*	XLG180RA	1	
230 x 22,23	12 x 3,2	70184626152	XLG230RA	1	
350 x 25,4/20,0	12 x 3,2	70184643854	XLG3502RA	1	
400 x 25,4/20,0	12 x 3,2	70184641072	XLG4002RA	1	

\* Made-to-order



## Turbo 900



- Suitable for building materials, roof tiles, concrete bricks and stones
- Corrugated turbo rim
- Fast cutting and long life
- Dry or wet cutting

Dimensions (mm)	Rim (mm)	Article Number	Rasta Number	Pack Quantity	Machine
115 x 22,23	10 x 2,1	70184623756	XT09115RA	1	
125 x 22,23	10 x 2,2	70184623757	XT09125RA	1	
180 x 22,23	10 x 2,6	70184623758	XT09180RA	1	
230 x 22,23	10 x 2,6	70184623760	XT09230RA	1	



## Asphalt



- Suitable for asphalt and green concrete
- Laser welded, segmented blade
- Steel centre with undercutting protection
- 100m/s maximum operating speed
- Dry or wet cutting

Dimensions (mm)	Segment (mm)	Article Number	Rasta Number	Pack Quantity	Machine
350 x 25,4/20,0	7 x 3,2	70184623755	XLAS3502RA	1	



## Quickfix Reduction Ring

- For mounting 25,4 or 22,23mm bored blades on 20mm spindle machines (FX10020RA)
- For mounting 25,4mm bored blades on 22,23mm spindle machines (FX10022RA)

Dimensions (mm)	Article Number	Rasta Number	Pack Quantity	Machine
103 x 25,4/22,23/20	70184624648	FX10020RA	1	
103 x 25,4/22,23	70184626193	FX10022RA	1	

### *PRO* Universal 500



- Suitable for building materials
- Recommended for soft to medium hard materials
- Dry or wet cutting
- Value for money

Dimensions (mm)	Segment (mm)	Article Number	Rasta Number	Pack Quantity	Machine
115 x 22,23	8 x 2,0	70184640781	XS50115RA	1	
180 x 22,23	8 x 2,3	70184640782	XS50180RA	1	
230 x 22,23	8 x 2,4	70184640783	XS50230RA	1	

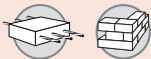
### Universal 750



- Suitable for building materials
- Recommended for soft to medium hard materials
- Long life
- Dry or wet cutting

Dimensions (mm)	Segment (mm)	Article Number	Rasta Number	Pack Quantity	Machine
105 x 20/16	8 x 2,0	70184623716	XS75105RA	1	
115 x 22,23	8 x 2,0	70184623717	XS75115RA	1	
125 x 22,23	8 x 2,1	70184623718	XS75125RA	1	
180 x 22,23	8 x 2,4	70184623719	XS75180RA	1	
230 x 22,23	8 x 2,5	70184623720	XS75230RA	1	

Laser 800



- Suitable for concrete and building materials
- Laser welded, segmented blade
- Fast cutting and long life
- Dry or wet cutting

Dimensions (mm)	Segment (mm)	Article Number	Rasta Number	Pack Quantity	Machine
115 x 22,3	7 x 2,2	70184623723	XL08115RA	1	
125 x 22,3	7 x 2,2	70184623724	XL08125RA	1	
180 x 22,3	7 x 2,5	70184623819	XL08180RA	1	
230 x 22,3	7 x 2,5	70184623725	XL08230RA	1	





### Ceramic



- Suitable for wall tiles and porcelain
- Continuous rim for precise cutting-off
- Long life
- Dry or wet cutting
- 100m/s maximum operating speed for diameter 350mm

Dimensions (mm)	Rim (mm)	Article Number	Rasta Number	Pack Quantity	Machine
105 x 22,23	7 x 1,6	70184640784	XK105RA	1	  
115 x 22,23	7 x 1,5	70184623728	XK115RA	1	
125 x 22,23	7 x 1,8	70184623731	XK125RA	1	
180 x 25,4/22,23	7 x 2,0	70184623732	XK180RA	1	
230 x 22,23	7 x 1,8	70184626146	XK230RA	1	
350 x 25,4	9,5 x 2,0	70184640008	XK35025RA	1	

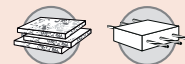
### Ceramic Plus



- Suitable for floor and wall tiles, porcelain and marble
- Corrugated continuous rim for precise cuts
- Thin disc for fast cutting-off
- Long life
- Dry or wet cutting

Dimensions (mm)	Rim (mm)	Article Number	Rasta Number	Pack Quantity	Machine
115 x 22,23	8 x 1,7	70184640785	XKPL115RA	1	
125 x 22,23	8 x 1,7	70184640786	XKPL125RA	1	

## Segmented



- Suitable for building materials and concrete
- Segmented rim cup grinder
- Recommended for accurate grinding of uneven surface
- 63m/s maximum operating speed
- Dry or wet grinding

Dimensions (mm) D x H	Article Number	Rasta Number	Pack Quantity	Machine
125 x 22,23	70184623734	XC125RA	1	
180 x 22,23	70184640787	XC180RA	1	

## Turbo



- Suitable for building materials and concrete
- Turbo rim cup grinder
- Recommended for fast grinding of uneven surface
- 63m/s maximum operating speed
- Dry or wet grinding

Dimensions (mm) D x H	Article Number	Rasta Number	Pack Quantity	Machine
100 x 22,23	70184623737	XCT100RA	1	
125 x 22,23	70184640788	XCT125RA	1	
180 x 22,23	70184640789	XCT180RA	1	



**Safety Products**  
*For your personal safety*

## General Information

Safety comes as a direct result of quality. You can be absolutely confident working with Rasta products. Rasta abrasive products comply with the most demanding international safety prescriptions. Your personal safety is one of our most important priorities. The production process includes a number of very rigorous control checks at every stage of production. Rasta products combine quality, safety and performance. All our safety products have been independently tested against a European standard. Our eyewears exceed the legal European EN166 industrial safety standard and have a high grade of optical quality.

### Safety pictograms



Wear ear protection



Wear eye protection



Wear a dust mask



Wear gloves



Read the instructions



Not permitted for side grinding



Do not use a damaged wheel





## Standard Goggles

- Standard eye protection - protects against dust, liquid droplets and molten metal projections
- The box type goggle has a clear and flexible surround, for comfort and excellent protection
- Indirect ventilation minimises fogging and enhances wearer's comfort
- Can be worn over prescription glasses
- Conforms to EN 166.1.F grade 3 & 4

Article Number	Rasta Number	Description	Pack Quantity
66252834073	5103RA	Standard goggles	20



## Safety Glasses

- Clear lens for indoor work environments with normal to low lighting conditions
- Side protection with single lens and vented side shields
- Can be worn over prescription glasses, ideal for visitors or short term use
- Conform to EN 166

Article Number	Rasta Number	Description	Pack Quantity
66252834074	5124RA	Safety glasses	20



## Welders Goggles

- Flip front gas welding goggles
- Clear lens for easy viewing whilst maintaining eye protection
- Shade 5 flip up lens provides protection against ultra violet light when welding
- Indirect ventilation in the goggle frame minimises fogging and enhances wearer's comfort
- Conform to EN 166, 169, 175

Article Number	Rasta Number	Description	Pack Quantity
66252834075	5130RA	Welders goggles	10



# Safety Products



## Ear Protectors

- Lightweight robust construction
- Incorporates adjustable headband
- Self aligning padded ear cups
- Conforms to EN 352

Article Number	Rasta Number	Description	Pack Quantity
66252834077	5204RA	Ear protectors	10



## Brow Guard and Full Face Shield

- Lightweight robust construction, provides simplicity, comfort and security
- Adjustable headband with padding for extra comfort
- The shield provides full face protection from flying particles
- Easily adjusted and replaceable shield
- Conforms to EN 166

Article Number	Rasta Number	Description	Pack Quantity
66252834080	5259/1RA	Brow guard (excl. shield)	5
66252834082	5259/3RA	Full face shield	20



[www.fepa-abrasives.org](http://www.fepa-abrasives.org)



[www.osa-abrasives.org](http://www.osa-abrasives.org)

All Rasta cutting-off and grinding wheels, flexible discs and wheels and diamond blades are developed and produced according to the guidelines of the FEPA and the safety standard oSa (EN12413, EN13743, EN13236). The company Rasta (Switzerland) Ltd is certified ISO 9001:2008.



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